

## DAFTAR GAMBAR

Gambar 2. 1 Contoh <i>Diagram Pareto</i> .....	12
Gambar 2. 2 Contoh <i>Diagram Fishbone</i> .....	14
Gambar 2. 3 Contoh <i>Diagram Batang</i> .....	14
Gambar 2. 4 Contoh <i>Diagram Matriks</i> .....	19
Gambar 3. 1 Metodologi Penelitian.....	31
Gambar 4. 1 Logo PT. Nusahadi Citraharmonis.....	32
Gambar 4. 2 <i>Part</i> Hasil Produksi <i>Welding</i> PT. Nusahadi Citraharmonis.....	33
Gambar 4. 3 <i>Part</i> Hasil Produksi <i>Stamping</i> PT. Nusahadi Citraharmonis.....	34
Gambar 4. 4 Penempatan <i>Part</i> dalam Perakitan Mobil.....	34
Gambar 4. 5 Tingkat <i>Repair Part</i> Per Departemen Periode Januari 2022 s.d Juni 2023.....	36
Gambar 4. 6 Presentase <i>Repaired Part</i> Produksi <i>Stamping</i> Periode Januari 2022 s.d Juni 2023.....	39
Gambar 5. 1 Diagram Pareto Jenis <i>Repaired Part 51737-KKO 10 (Bracket Sub-Assy, Cab Mounting)</i> .....	42
Gambar 5. 2 Detail Contoh <i>Part Kaziri</i> .....	43
Gambar 5. 3 Detail Contoh <i>Defect Part Kaziri</i> .....	43
Gambar 5. 4 Detail Contoh <i>Part Burry Trim</i> .....	44
Gambar 5. 5 Detail Contoh Jenis <i>Defect Part Burry Trim</i> .....	44
Gambar 5. 6 Penempatan <i>Part 51737-KKO 10 (Bracket Sub-Assy, Cab Mounting)</i> .....	45
Gambar 5. 7 Gulungan <i>Sheet Metal (Coil)</i> .....	46
Gambar 5. 8 Proses Pembuatan <i>Part Blank</i> .....	47
Gambar 5. 9 Hasil Produksi <i>Blank</i> .....	47
Gambar 5. 10 Proses <i>Froming</i> .....	48
Gambar 5. 11 Hasil Proses <i>Froming</i> .....	48
Gambar 5. 12 Proses <i>Trim</i> .....	49
Gambar 5. 13 Hasil Proses <i>Trim</i> .....	49
Gambar 5. 14 Proses <i>Flange</i> .....	50
Gambar 5. 15 Hasil Proses <i>Flange</i> .....	50
Gambar 5. 16 Proses <i>Piercing</i> dan <i>Trim</i> .....	51
Gambar 5. 17 Hasil Proses <i>Piercing</i> dan <i>Trim</i> .....	51

Gambar 5. 18 Proses <i>Buring + Marking</i> .....	52
Gambar 5. 19 Hasil Proses <i>Buring + Marking</i> .....	52
Gambar 5. 20 OPC 51737-KKO 10 ( <i>Bracket Sub-Assy, Cab Mounting</i> ).....	53
Gambar 5. 21 <i>Diagram Fishbone Kaziri</i> .....	55
Gambar 5. 22 <i>Diagram Fishbone Burry Trim</i> .....	58